



台一國際股份有限公司

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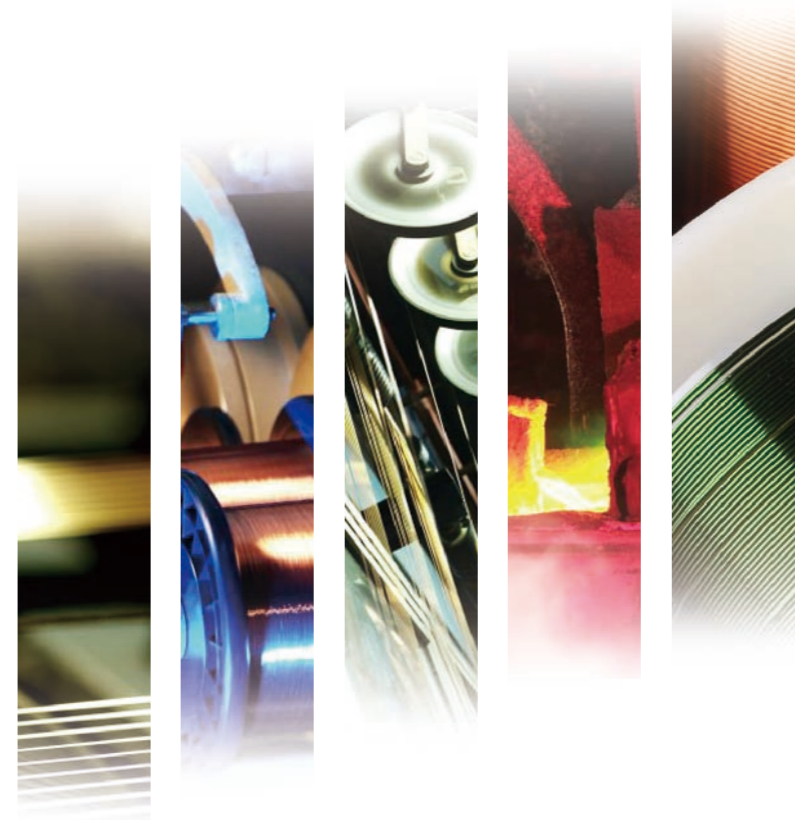
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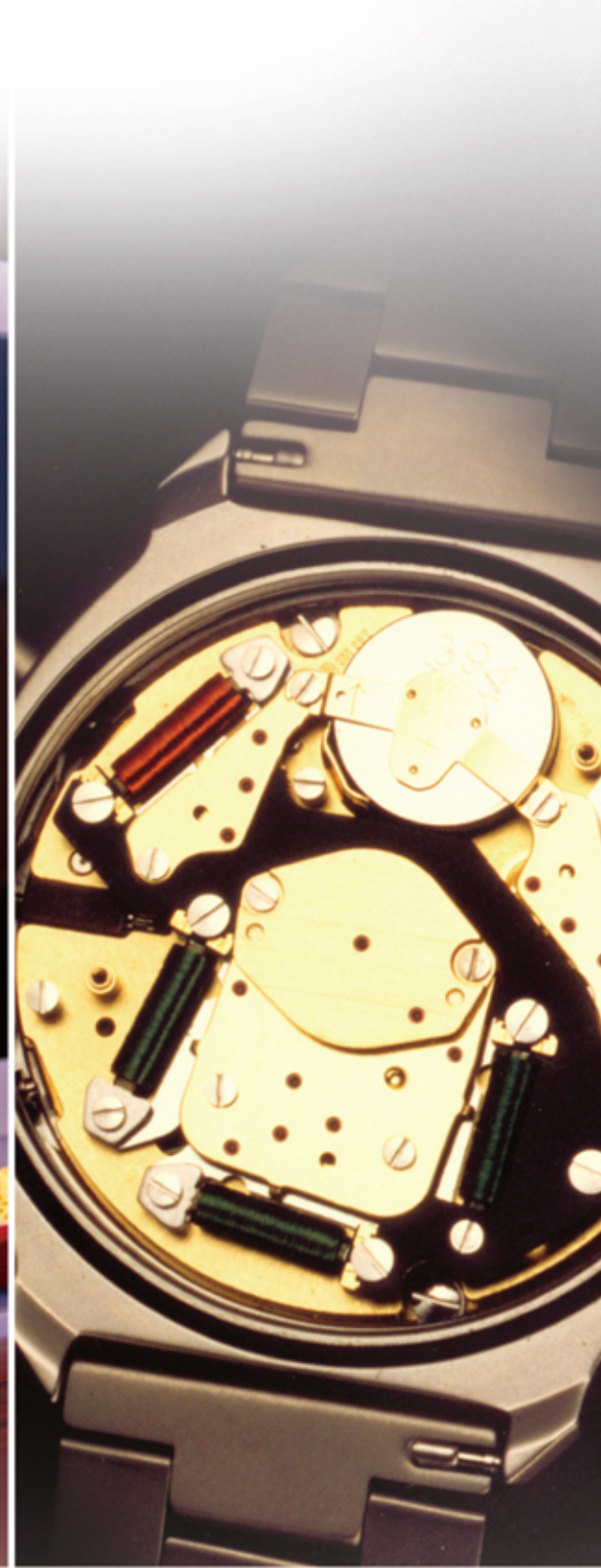
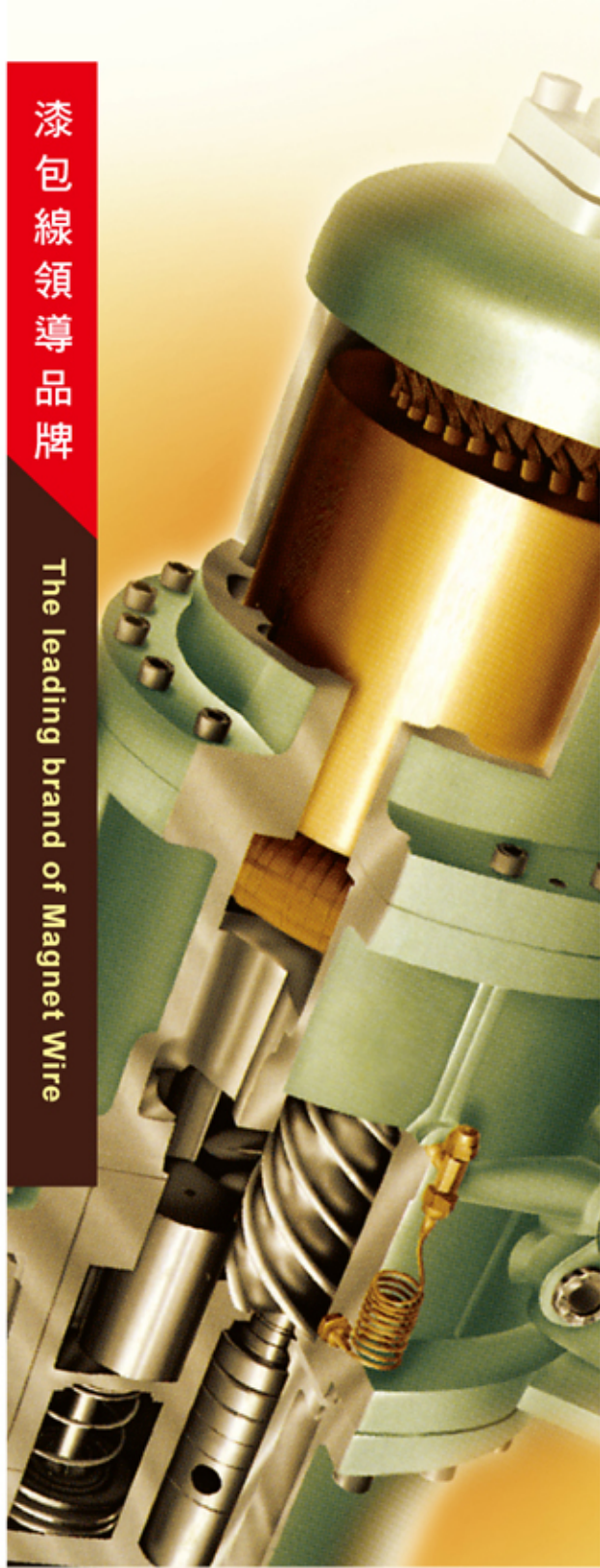


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漆包線事業

台一國際始終以領先性的核心技術與嚴謹的品質把關流程，提供市場高信賴度的產品。因為唯有始終如一的卓越品質，才能成就真正恆久不衰的品牌價值。因此，台一國際一路走來以「創新技術」為本位，視「產品品質」為生命；研發團隊不斷地在專業領域上挹注心力，屢屢以卓越的技術獲得革命性的突破；而現代化的品管流程及創新科技嚴密而完善地監控生產過程中的每一個微小細節。因此，台一國際高品質的產品總是超乎客戶預期的水準，落實以全方位第一達到全方位的客戶滿意。

Magnet Wire Business

Providing reliable products with advanced core technologies and strict quality control is always our priorities to our customers. Because only if contenting extraordinary quality products consistently the brand value can be achieved eternity. As time goes by, Tai-I sets "Technologic Innovation" as our standard and regards "Product Quality" as our life. Our Research and Development team puts a great deal of attention on professional fields with excellent technology to develop revolutionary products. Besides, our goal is by using modern procedure and innovated technologies to fully monitor every single detail on the production process. Hence, our high quality products always exceed customers' expectations and fulfill customers' satisfaction comprehensively.

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◎ 一般線/Regular Type Magnet Wire

※ UL認可取得品種(ULFile No.E85640)

品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
聚乙烯醇縮甲醛漆包線 Polyvinyl-Formal	PVF	A	105℃	0.12~3.2	汎用馬達、油壓變壓器、其他電器用品 General purpose motor, Oil filled transformers, good windability	C3202/2	MW 15-C	317-1	4516	46416/1	C2040
聚乙烯醇縮甲醛尼龍雙被覆漆包線 Polyvinyl-Formal-Nylon	PVF.E	A	105℃	0.12~2.0	水中馬達、密閉馬達、及電器用品等。耐濕熱性優良 Submersible motors and sealed motors. Resistance to moisture with high temperature		MW 17-C				
聚胺基甲酸酯漆包線 Polyurethane	UEW	B	130℃ ※	0.05~1.6	適用於具有直焊特性之各種機器、通信器材、 儀錶器、家用電器用品、繼電器、螺線管及小型變壓器 Solderable wire, Relays, Solenoids coil small motors and so on	C3202/6	MW 75-C	317-4	4520	46416/2	C2041
聚胺基甲酸酯尼龍雙被覆漆包線 Polyurethane-Nylon	UEW.E	B	130℃ ※	0.05~1.6	適用於具有直焊特性之各種機器、小型馬達、偏向線圈、 繞線性優良 Class B solderable wire, excellent to windability		MW 28-C				C2170
聚酯漆包線 Polyester	PEW	F	155℃ ※	0.05~3.2	汎用馬達、小型馬達、各種變壓器、小型變壓器、 電磁閥線圈、各種機器 Motors coils and transformers	C3202/5	MW 5-C	317-3 Type 1			C2039
聚酯尼龍雙被覆 Polyester-Nylon	PEW.N	F	155℃ ※	0.05~3.2	汎用馬達、各種變壓器、繞線性、耐凡立水性優良 Motors and Transformers, Excellent windability and compatibility to varnish		MW 24-C				C2168

◎ 耐熱線/Heat Resistant Magnet Wire

品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
F種聚酯漆包線 Class F Polyester	FTW	F	155℃ ※	0.05~3.2	汎用具有耐熱性之馬達及其他電器用品等 Class F Motors and Transformers		MW 5-C	317-3 Type 2		46416/4	
F種聚酯尼龍雙被覆漆包線 Class F Polyester-Nylon	FTW.E	F	155℃ ※	0.05~3.2	汎用馬達、電器用品、繞線性、耐凡立水優良 Motors. Excellent windability and compatibility to varnish		MW 24-C				
聚亞胺聚漆包線 Polyesterimide	EIW	H	180℃ ※	0.05~2.6	適用於具有耐熱性H種要求之機器、汎用馬達、高壓變壓器、 其他電器用品、耐濕熱性優良 Class H Excellent cut through and moisture with high temperature	C3202/8	MW 30-C	317-8	4665	46416/5	C2100
H種聚亞胺聚漆包線 Polyesterimide-Polyamideimide	EIW.H	200℃	200℃ ※	0.05~2.6	適用於具有耐熱性H種以上要求之機器：特殊馬達、高壓變壓 器、電動工具、繞線性、耐熱性、耐濕熱性優良 Class 200℃. Excellent windability, resistance to cut-through, abrasion and heat shock		MW 35-C	317-13			
聚亞胺聚漆包線 Polyamideimide	AIW	220℃	220℃ ※	0.05~2.6	特殊馬達、電動工具、飛機配件、電器用品、耐熱性優良 Special motors. Heavy duty hand tool motor, excellent cut through with high temperature						

◎ 特殊線/Special Purpose Magnet Wire

※ UL認可取得品種(ULFile No.E85640)

品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
直焊性聚酯漆包線(SMPEW線) Solderable Modified Polyester	SMPEW	F	155℃	0.05~1.6	耐熱性F種於直焊400℃-430℃時即可直焊 Class F, Solderable by 400℃-430℃		MW 26-C				
SMHEIW.H線 Solderable Modified Polyesterimide	SMEIW	H	180℃	0.05~0.9	耐熱性H種於直焊溫度440℃-460℃時即可直焊 Class H, Solderable by 440℃-460℃		MW 77-C				
SMHEIW線 Class H Solderable Modified Polyesterimide	SMEIW.H	H	180℃	0.05~0.9	耐熱性H種於直焊溫度455℃-470℃時即可直焊 Class H, Solderable by 455℃-470℃						
NEW線 Fuse Wire	NEW	E	105℃	0.06~0.4	融斷線、可直焊 Fusing Wire Solderable						
UEWS線 Polyurethane	UEWS	E	130℃	0.03~2.6	直焊溫度較UEW低，直焊作業性佳 Solderable at low temperature than UEW. Excellent solder treatment	C3202/6					
UEWB線 Class B Polyurethane	UEWB	B	130℃※	0.03~2.6	耐熱性比UEW優良（其熱衝擊性特別優良） Excellent Heat Resistant than UEW. (Specially excellent Heat Shock)	C3202/6	MW 75-C	317-4	4520	46416/2	
UEWF線 Class F Polyurethane	UEWF	F	155℃※	0.05~2.6	耐熱性F種直焊溫度390℃-430℃ Class F Solderable by 390℃-430℃		MW 79-C				
UEWF.E線 Class F Polyurethane-Nylon	UEWF.E	F	155℃※	0.05~2.6	耐熱性F種直焊溫度390℃-430℃。適用於具只有直焊特性之 各種機器、繞線性優良 Class F. Solderable by 390℃-430℃. Excellent Solderable, good windability		MW 80-C				
抗突波漆包線 Voltage Surge Resistant Wire	EIW.H	200℃	200℃	0.511~1.290	工業高壓馬達、高頻馬達、變頻負載馬達，(如起重機、變頻馬達...等) Industrial high voltage motors、High frequency motors、 Inverter-Duty motors(such as crame motors,hoist motors etc.)		MW 35-C				
AD-UEW線 AD-Polyurethane	AD-UEW	E	-	0.02~1.6	適用於音質要求之音響機器用線圈、特殊導體使用 Excellent stereo radio coils, special purpose conductors						
SL-PEW線 SL-Polyester	SL-PEW	B	-	0.20~2.6	滑性優良之PEW，最適用於要求嚴苛之繞線作業 Good lubricity						

◎ 融著線/Bonding Magnet Wire

品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
自融著聚胺基甲酸酯雙被覆漆包線 Polyurethane Self-Bonding	FBW.E	E	130℃	0.14~0.8	可直焊、小型變壓器、偏向線圈、繼電器線圈、擴音器線圈 Solderable, coreless motors, voice coils	C3202/7	MW 3-C	317-2	4738	46416/3	C2074
AD-自融著聚胺基甲酸酯雙被覆漆包線 AD-Polyurethane Self-Bonding	AD-FBW.E	E	-	0.14~0.8	適用於音質要求之音響機器用線圈、特殊導體 Excellent stereo coils, special purpose conductors						
聚酯瓷融著 Polyester Self-Bonding	FBW.B	B	130℃	0.10~0.8	離合器及煞車器線圈、小型馬達 Clutch coils, small motors						
變性聚酯瓷融著線 Class F Polyester Self-Bonding	FBW.F	F	155℃	0.10~0.8	小型馬達、離合器及煞車器線圈 Small motors, Clutch coils						
自融著聚亞胺聚酯雙被覆漆包線 Polyesterimide Self-Bonding	FBW.H	H	180℃	0.14~0.8	偏向線圈、吸塵器馬達、高壓變壓器 Yoke coils, Cleaner motors, High voltage transformers	MW 102-C		4738			
自融著聚亞胺聚酯聚亞胺醯胺聚酯 雙被覆漆包線 Polyesterimide Polyamidemide Self-Bonding	FBW.HA FBW.HC	H	200℃※	0.26~0.8	偏向線圈、高壓變壓器 Amideimide over coated, Yoke coils, High voltage transformers						

◎ 耐冷媒線/Resistant to Refrigerants Magnet Wire

※ UL認可取得品種(ULFile No.E85640)

品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
B種耐冷媒線 Class F Freon-Resisting	DFW.B	F	155℃ ※	0.32 ~1.0	冰箱用馬達、冷凍機用馬達，繞線性優良 Refrigerator motors. Good windability						
H種耐冷媒線 Class H Freon-Resisting	DFW.F	200℃	200℃ ※	0.40 ~1.4	冷氣機用馬達、大型冷凍機用馬達，繞線性優良 Coolers and large refrigerating equipment motors. Good windability		MW 73-C				

◎ 三層絕緣線/Triple Insulated Wire

品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
三層絕緣線 Triple Insulated Wire	TUB-X	130℃	130℃	0.20~1.00	機器人、印表機、電玩遊戲機、液晶顯示器、電漿顯示器之SMPS 電源供應器及變壓器，個人電腦 AC轉接器、數位相機及手機之電池充電器 Transformers SMPS for Robot,printer,PS,LCD,PDP monitor,AC adapter for Personal Computer,Battery charger for Digital Camera and Mobile phone.		UL 60950 UL 2353 UL 1446				
三層絕緣線 Triple Insulated Wire	TUF-X	155℃	155℃	0.20~1.00	機器人、印表機、電玩遊戲機、液晶顯示器、電漿顯示器之SMPS 電源供應器及變壓器，個人電腦 AC轉接器、數位相機及手機之電池充電器 Transformers SMPS for Robot,printer,PS,LCD,PDP monitor,AC adapter for Personal Computer,Battery charger for Digital Camera and Mobile phone.		UL 60950 UL 2353 UL 1447				

◎ 鋁線/Aluminium Wire

品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
聚乙烯醇縮甲醛鋁漆包線 Polyvinyl Formal AL Wire	A.PVF	A	-	0.40 ~1.6	小型變壓器、洗衣機馬達、其它 Small transformers. Washer motors	C 3202/3	MW 15-A				
聚酯漆鋁漆包線 Polyester AL Wire	A.PEW	B	-	0.40 ~1.0	離合器線圈、洗衣機馬達、其它 Clutch coils. Washer motors						

◎ 其他/The Others

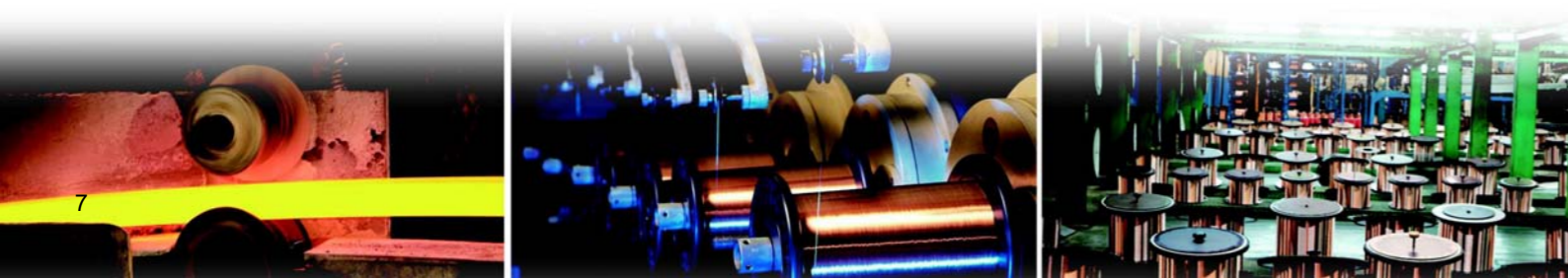
品名 Magnet Wire	代號 Symbol	耐熱區分 Thermal Endurance Class	UL認可耐熱溫度 Thermal Endurance Approved by UL	規格範圍 Size Range	主要用途 Main applications and characteristics	適用規格 Applicable Standard					
						JIS	NEMA	IEC	BS	DIN	CNS
平列接著線 BF Magnet Wire	BF	A~H	-	0.10 ~1.0	小型變壓器、平行繞線用 Small transformers						
撚線 Litz Magnet Wire	LZ	A~H	-	0.10 ~1.0	小型變壓器、其他線圈 Small transformers, Coils						

OBMW2 Magnet Wire-Component TAI-I ELECTRIC WIRE & CABLE CO LTD 10TH FL 129 MING SHENG EAST RD, SEC 3 TAIPEI, TAIWAN				E85640	
Mtl	Coat Typ		ANSI		
Dsg	BC	OC	Type(+)	T1	
UEWE	Polyurethane	Polyamide	MW-28C	130	
UEW	Polyurethane	-	MW-75C	130	
FTW	Polyester	-	MW-5C	155	
FTW E	Polyester	Polyamide	MW-24C	155	
EIW	Polyester-imide	-	MW-30C	180	
EIW HB	Polyester-imide	Polyamide-imide	MW-37C	220	
EIW H	Polyester-imide	Polyamide-imide	MW-35C	200	
DFW F	Polyester-imide	Polyamide-imide	MW-73C	200	
AIW	Polyamide-imide	-	-	220	
UEWF-E	Polyurethane	Polyamide	MW-80C	155	
UEWF	Polyurethane	-	MW-79C	155	
UEWB	Polyurethane	-	MW-75C	130	
PEW	Polyester	-	MW-5C	155	
AIW-C	Polyamide-imide	-	-	220	
PEWN	Polyester	Polyamide	MW-24C	155	
SMEIW	Polyester-imide	-	MW-77C	180	
DFWB	Polyester	Polyamide	MW-24C	155	
DFWFH	Polyester-imide	Polyamide-imide	MW-35C	200	
EIWH	Polyester	Polyamide-imide	MW-35C	200	
		(amide)(imide)			
FTWH	Polyester	Polyamide-imide	MW-35C	200	
		(amide)(imide)			
FTW-1	Polyester	-	MW-5C	180	
		-		155	
EIW-C	Polyester-imide	-	-	200	
Mtl	Coat Typ		ANSI		
Dsg	BC	OC	BOND	Type(+)	T1
FBWHA,FBWHC	Polyester-imide	Polyamide-imide	Polyamide	-	200

Marking : Company name and material designation on packages or reels.
Underwriters Laboratories Inc.

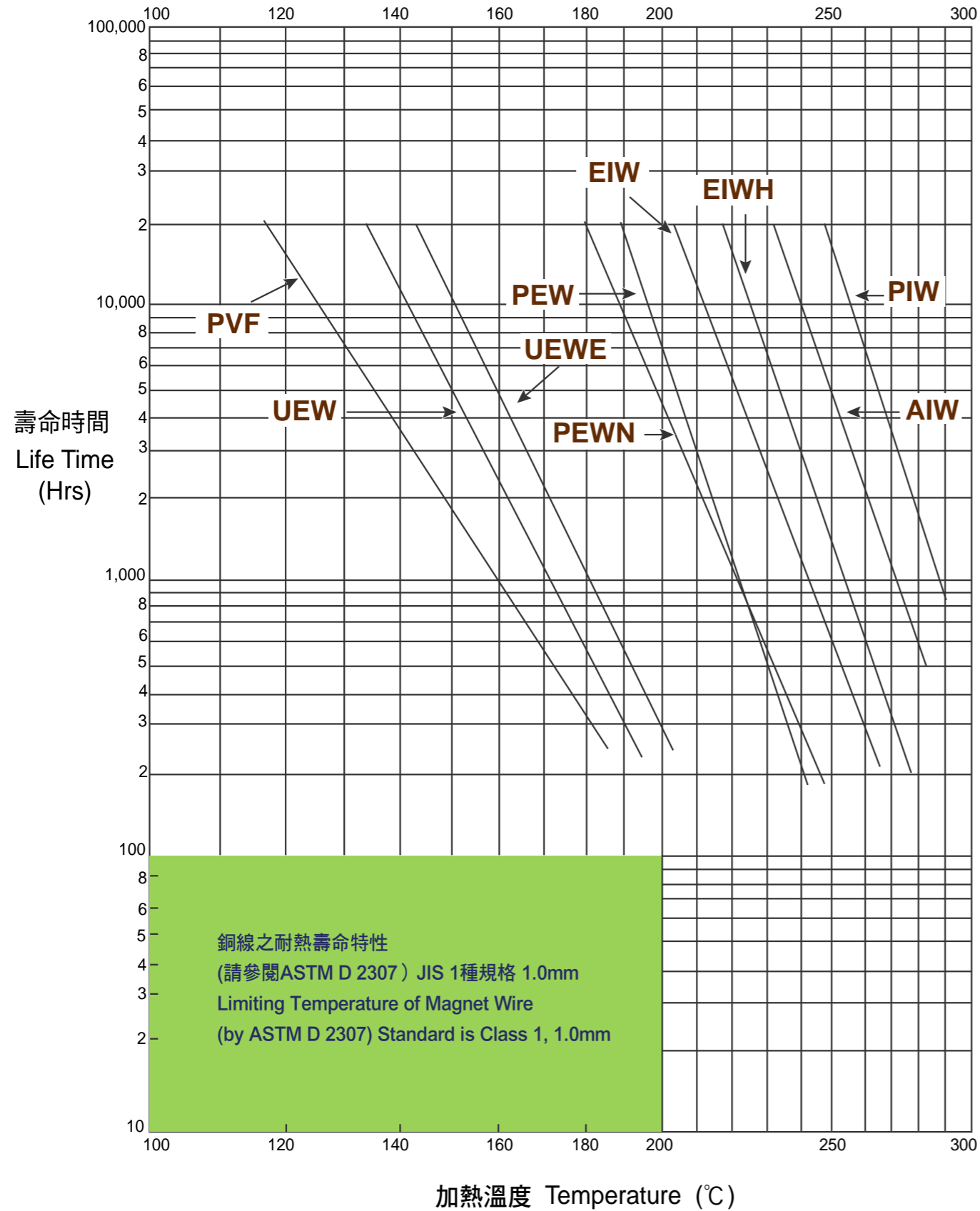
◎優良(Excellent) ○良(Good) △可(Average) ×不可(No Good)

項目 ITEM	電線種 WIRE TYPE	聚乙稀醇縮甲醜漆包線 (PVF)	聚胺基甲醜漆包線 (UEW)	聚胺基甲醜漆包線 (UEWE)	聚胺基甲醜漆包線 (PEW)	聚胺基甲醜漆包線 (PEWN)	聚胺基甲醜漆包線 (EWM)	聚胺基甲醜漆包線 (EWH)	聚胺基甲醜漆包線 (AW)	聚胺基甲醜漆包線 (PW)
		不規則繞線劣化性 Windability used random winding machine		◎	○	◎	○	◎	○	○
自動繞線劣化性 Windability used automatic winding machine		◎	○	◎	○	◎	○	◎	○	○
可撓性(%) Flexibility (%)		120	105	110	110	120	120	120	120	130
往復磨耗(回) Repeated Scrape Resistance Test (Times)		70	40	50	60	70	60	90	150	50
單向性磨耗(kg) Unidirectional Scrape resistance Test (kg)		1.2	1.1	1.3	1.0	1.4	1.2	1.2	1.1	0.9
扭轉剝離(回) Adhesion Test by Twisting method (Times)		154	150	150	147	145	140	140	140	173
針孔 Pin Hole	針孔自然回復性 Pin Hole Natural restorability	◎	◎	◎	○	○	○	○	◎	◎
	吸濕(無) No-moisture absorption	◎	◎	◎	○	○	○	○	◎	◎
	吸濕(有) Moisture absorption	×	×	△	○	○	△	△	◎	◎
耐藥品類特性 Chemical Properties	耐苯乙烯性 Resistance to Styrene	△	×	○	×	○	◎	◎	◎	◎
	石油系列變壓器絕緣油性 Resistance to Petrolic transformer Oil	◎	×	×	○	○	◎	◎	○	△
	氯化物系列變壓 Resistance to Chloric transformer Oil	×	△	○	△	○	△	○	○	◎
	耐硫酸性 Resistance to Sulphuric Acid	◎	◎	◎	○	○	◎	◎	◎	◎
耐熱性 Heat Resistant Properties	耐氫氧化納性 Resistance to Sodium Hydroxide	◎	○	○	×	△	△	○	△	×
	耐冷媒性(R-407) Resistance to refrigerants (R-407)	×	×	×	×	×	◎	◎	◎	◎
	耐冷媒性(R-22) Resistance to refrigerants (R-22)	×	×	×	×	×	◎	◎	◎	◎
電器特性 Electrical Properties	耐軟化溫度(°C) Cut-through (°C)	260	250	240	310	290	400	420	440	550
	熱壽命(°C) Thermal Endurance (ASTMD2307)	105	130	130	155	155	180	200	220	240
	耐熱衝擊性 Heat Shock	◎	△	○	○	○	◎	◎	◎	◎
	過電流特性 Burnoof Test	○	△	○	○	◎	◎	◎	◎	◎
皮剝離 Insulating Removal	耐Corona放電發生的電壓 Proof Corona Voltage (v)	600	550	550	590	480	480	480	480	500
	浸水後之破壞電壓 B.D.V. after wet	○	◎	○	○	○	◎	◎	◎	◎
	吸濕後之破壞電壓 B.D.V. after moisture absorption	○	○	◎	◎	◎	◎	◎	◎	◎
	吸濕後之絕緣抵抗 Resistance after moisture absorption	△	○	○	◎	◎	○	◎	◎	◎
直焊性 Solderable	直焊性 Solderable	×	◎	◎	×	×	×	×	×	×
	藥品剝離性 Chemical Removal	○	△	△	○	○	×	×	×	×



耐熱壽命特性 Limiting Temperature

加熱溫度 Temperature (°C)



0 種 尺寸表

Class 0

導體 Bare Wire		0 種 Class 0		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)	導體 Bare Wire		0 種 Class 0		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)
徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)		徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)	
0.10	± 0.008	0.016	0.156	2647	0.65	± 0.02	0.027	0.752	55.31
0.11	± 0.008	0.016	0.166	2153	0.70	± 0.02	0.028	0.804	47.47
0.12	± 0.008	0.017	0.18	1786	0.75	± 0.02	0.03	0.86	41.19
0.13	± 0.008	0.017	0.19	1505	0.80	± 0.02	0.031	0.914	36.08
0.14	± 0.008	0.017	0.2	1286	0.85	± 0.02	0.032	0.966	31.87
0.15	± 0.008	0.017	0.21	1111	0.90	± 0.02	0.033	1.02	28.35
0.16	± 0.008	0.018	0.222	969.5	0.95	± 0.02	0.034	1.072	25.38
0.17	± 0.008	0.018	0.232	853.5	1.00	± 0.03	0.036	1.138	23.33
0.18	± 0.008	0.019	0.246	757.2	1.10	± 0.03	0.037	1.242	19.17
0.19	± 0.008	0.019	0.256	676.2	1.20	± 0.03	0.037	1.342	16.04
0.20	± 0.008	0.019	0.266	607.6	1.30	± 0.03	0.039	1.448	13.61
0.21	± 0.008	0.019	0.276	549	1.40	± 0.03	0.039	1.548	11.7
0.22	± 0.008	0.019	0.286	498.4	1.50	± 0.03	0.041	1.654	10.16
0.23	± 0.008	0.02	0.298	454.5	1.60	± 0.03	0.041	1.754	8.906
0.24	± 0.008	0.02	0.308	416.2	1.70	± 0.03	0.042	1.856	7.871
0.25	± 0.008	0.02	0.318	382.5	1.80	± 0.03	0.042	1.956	7.007
0.26	± 0.01	0.02	0.33	358.4	1.90	± 0.03	0.044	2.062	6.278
0.27	± 0.01	0.02	0.34	331.4	2.00	± 0.03	0.044	2.162	5.656
0.28	± 0.01	0.02	0.35	307.3	2.10	± 0.03	0.045	2.266	5.123
0.29	± 0.01	0.02	0.36	285.7	2.20	± 0.03	0.046	2.368	4.662
0.30	± 0.01	0.021	0.374	262.9	2.30	± 0.03	0.046	2.468	4.26
0.32	± 0.01	0.021	0.394	230	2.40	± 0.03	0.048	2.574	3.908
0.35	± 0.01	0.021	0.424	191.2	2.50	± 0.03	0.049	2.678	3.598
0.37	± 0.01	0.022	0.446	170.6	2.60	± 0.03	0.049	2.778	3.324
0.40	± 0.01	0.023	0.48	145.3	2.70	± 0.03	0.049	2.878	3.079
0.45	± 0.01	0.024	0.532	114.2	2.80	± 0.03	0.049	2.978	2.861
0.50	± 0.01	0.025	0.586	91.43	2.90	± 0.03	0.049	3.078	2.665
0.55	± 0.02	0.025	0.646	78.15	3.00	± 0.03	0.049	3.178	2.489
0.60	± 0.02	0.026	0.698	65.26	3.20	± 0.04	0.049	3.388	2.198

1 種 尺寸表

Class 1

導體 Bare Wire		1 種 Class 1		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)	導體 Bare Wire		1 種 Class 1		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)
徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)		徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)	
0.10	± 0.008	0.009	0.14	2647	0.65	± 0.02	0.018	0.724	55.31
0.11	± 0.008	0.009	0.15	2153	0.70	± 0.02	0.019	0.776	47.47
0.12	± 0.008	0.01	0.162	1786	0.75	± 0.02	0.02	0.83	41.19
0.13	± 0.008	0.01	0.172	1505	0.80	± 0.02	0.021	0.882	36.08
0.14	± 0.008	0.01	0.182	1286	0.85	± 0.02	0.022	0.934	31.87
0.15	± 0.008	0.01	0.192	1111	0.90	± 0.02	0.023	0.986	28.35
0.16	± 0.008	0.011	0.204	969.5	0.95	± 0.02	0.024	1.038	25.38
0.17	± 0.008	0.011	0.214	853.5	1.00	± 0.03	0.025	1.102	23.33
0.18	± 0.008	0.012	0.226	757.2	1.10	± 0.03	0.026	1.204	19.17
0.19	± 0.008	0.012	0.236	676.2	1.20	± 0.03	0.026	1.304	16.04
0.20	± 0.008	0.012	0.246	607.6	1.30	± 0.03	0.027	1.408	13.61
0.21	± 0.008	0.012	0.256	549	1.40	± 0.03	0.027	1.508	11.7
0.22	± 0.008	0.012	0.266	498.4	1.50	± 0.03	0.028	1.612	10.16
0.23	± 0.008	0.013	0.278	454.5	1.60	± 0.03	0.028	1.712	8.906
0.24	± 0.008	0.013	0.288	416.2	1.70	± 0.03	0.029	1.814	7.871
0.25	± 0.008	0.013	0.298	382.5	1.80	± 0.03	0.029	1.914	7.007
0.26	± 0.01	0.013	0.31	358.4	1.90	± 0.03	0.03	2.018	6.278
0.27	± 0.01	0.013	0.32	331.4	2.00	± 0.03	0.03	2.118	5.656
0.28	± 0.01	0.013	0.33	307.3	2.10	± 0.03	0.031	2.22	5.123
0.29	± 0.01	0.013	0.34	285.7	2.20	± 0.03	0.032	2.322	4.662
0.30	± 0.01	0.014	0.352	262.9	2.30	± 0.03	0.032	2.422	4.26
0.32	± 0.01	0.014	0.372	230	2.40	± 0.03	0.033	2.526	3.908
0.35	± 0.01	0.014	0.402	191.2	2.50	± 0.03	0.034	2.628	3.598
0.37	± 0.01	0.014	0.424	170.6	2.60	± 0.03	0.034	2.728	3.324
0.40	± 0.01	0.015	0.456	145.3	2.70	± 0.03	0.034	2.828	3.079
0.45	± 0.01	0.016	0.508	114.2	2.80	± 0.03	0.034	2.928	2.861
0.50	± 0.01	0.017	0.56	91.43	2.90	± 0.03	0.034	3.028	2.665
0.55	± 0.02	0.017	0.62	78.15	3.00	± 0.03	0.034	3.128	2.489
0.60	± 0.02	0.017	0.672	65.26	3.20	± 0.04	0.034	3.338	2.198

2 種 尺寸表

Class 2

導體 Bare Wire		2 種 Class 2		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)	導體 Bare Wire		2 種 Class 2		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)
徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)		徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)	
0.02	± 0.002	0.003	0.03	69850	0.32	± 0.005	0.01	0.357	222.8
0.03	± 0.002	0.003	0.044	28870	0.35	± 0.005	0.01	0.387	185.7
0.04	± 0.002	0.003	0.056	15670	0.37	± 0.005	0.01	0.407	165.9
0.05	± 0.003	0.004	0.069	10240	0.40	± 0.005	0.011	0.439	141.7
0.06	± 0.003	0.004	0.081	6966	0.45	± 0.006	0.011	0.49	112.1
0.07	± 0.003	0.004	0.091	4990	0.50	± 0.006	0.012	0.542	89.95
0.08	± 0.003	0.005	0.103	3778	0.55	± 0.006	0.012	0.592	74.18
0.09	± 0.003	0.005	0.113	2956	0.60	± 0.008	0.012	0.644	62.64
0.10	± 0.003	0.005	0.125	2381	0.65	± 0.008	0.012	0.694	53.26
0.11	± 0.003	0.005	0.135	1957	0.70	± 0.008	0.013	0.746	45.84
0.12	± 0.003	0.006	0.147	1636	0.75	± 0.008	0.014	0.798	39.87
0.13	± 0.003	0.006	0.157	1389	0.80	± 0.010	0.015	0.852	35.17
0.14	± 0.003	0.006	0.167	1193	0.85	± 0.010	0.015	0.904	31.11
0.15	± 0.003	0.006	0.177	1037	0.90	± 0.010	0.016	0.956	27.71
0.16	± 0.003	0.007	0.189	908.8	0.95	± 0.010	0.017	1.008	24.84
0.17	± 0.003	0.007	0.199	803.2	1.00	± 0.012	0.017	1.062	22.49
0.18	± 0.003	0.008	0.211	715	-	-	-	-	-
0.19	± 0.003	0.008	0.221	640.6	-	-	-	-	-
0.20	± 0.003	0.008	0.231	577.2	-	-	-	-	-
0.21	± 0.003	0.008	0.241	522.8	-	-	-	-	-
0.22	± 0.004	0.008	0.252	480.1	-	-	-	-	-
0.23	± 0.004	0.009	0.264	438.6	-	-	-	-	-
0.24	± 0.004	0.009	0.274	402.2	-	-	-	-	-
0.25	± 0.004	0.009	0.284	370.2	-	-	-	-	-
0.26	± 0.004	0.009	0.294	341.8	-	-	-	-	-
0.27	± 0.004	0.009	0.304	316.6	-	-	-	-	-
0.28	± 0.004	0.009	0.314	294.1	-	-	-	-	-
0.29	± 0.004	0.009	0.324	273.9	-	-	-	-	-
0.30	± 0.005	0.01	0.337	254	-	-	-	-	-

3 種 尺寸表

Class 3

導體 Bare Wire		3 種 Class 3		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)	導體 Bare Wire		3 種 Class 3		最大導體抵抗 Maximum Conductor resistance per unit length (Ω /km)
徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)		徑 Diameter (mm)	容許差 Tolerance (mm)	最小皮膜厚 Minimum Film Thickness (mm)	最大完成外徑 Maximum Overall Diameter (mm)	
0.02	± 0.002	0.002	0.028	69850	0.32	± 0.005	0.007	0.347	222.8
0.03	± 0.002	0.002	0.04	28870	0.35	± 0.005	0.007	0.377	185.7
0.04	± 0.002	0.002	0.052	15670	0.37	± 0.005	0.007	0.397	165.9
0.05	± 0.003	0.003	0.064	10240	0.40	± 0.005	0.007	0.429	141.7
0.06	± 0.003	0.003	0.075	6966	0.45	± 0.006	0.007	0.479	112.1
0.07	± 0.003	0.003	0.085	4990	0.50	± 0.006	0.008	0.531	59.95
0.08	± 0.003	0.003	0.097	3778	0.55	± 0.006	0.008	0.581	74.18
0.09	± 0.003	0.003	0.107	2956	0.60	± 0.008	0.008	0.632	62.64
0.10	± 0.003	0.003	0.118	2381	-	-	-	-	-
0.11	± 0.003	0.003	0.128	1957	-	-	-	-	-
0.12	± 0.003	0.004	0.139	1636	-	-	-	-	-
0.13	± 0.003	0.004	0.149	1389	-	-	-	-	-
0.14	± 0.003	0.004	0.159	1193	-	-	-	-	-
0.15	± 0.003	0.004	0.169	1037	-	-	-	-	-
0.16	± 0.003	0.005	0.181	908.8	-	-	-	-	-
0.17	± 0.003	0.005	0.191	803.2	-	-	-	-	-
0.18	± 0.003	0.005	0.202	715	-	-	-	-	-
0.19	± 0.003	0.005	0.212	640.6	-	-	-	-	-
0.20	± 0.003	0.005	0.222	577.2	-	-	-	-	-
0.21	± 0.003	0.005	0.232	522.8	-	-	-	-	-
0.22	± 0.004	0.005	0.243	480.1	-	-	-	-	-
0.23	± 0.004	0.006	0.255	438.6	-	-	-	-	-
0.24	± 0.004	0.006	0.265	402.2	-	-	-	-	-
0.25	± 0.004	0.006	0.275	370.2	-	-	-	-	-
0.26	± 0.004	0.006	0.285	341.8	-	-	-	-	-
0.27	± 0.004	0.006	0.295	316.6	-	-	-	-	-
0.28	± 0.004	0.006	0.305	294.1	-	-	-	-	-
0.29	± 0.004	0.006	0.315	273.9	-	-	-	-	-
0.30	± 0.005	0.007	0.327	254	-	-	-	-	-

NEMA 線種規格

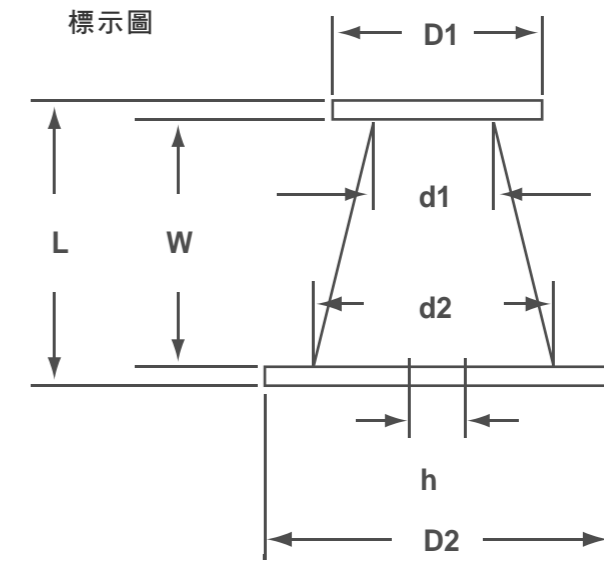
NEMA Dimensions

AWG SIZE	導體 直徑 Bare Wire Diameter		SINGLE		HEAVY		最大導體電阻 Maximum Conductor Resistant per unit length at 20°C (Ω/km)
			最小漆膜增徑 Minimum Increase in Diameter	最大完成外徑 Maximum Overall Diameter	最小漆膜增徑 Minimum Increase in Diameter	最大完成外徑 Maximum Overall Diameter	
	INCH	mm	MIN.	MAX.	MIN.	MAX.	
8	0.1285	3.264	—	—	0.0033	0.1332	0.6281
9	0.1144	2.906	—	—	0.0032	0.1189	0.7925
10	0.1019	2.588	—	—	0.0031	0.1061	0.9987
11	0.0907	2.304	—	—	0.003	0.0948	1.261
12	0.0808	2.052	—	—	0.0029	0.0846	1.588
13	0.072	1.829	—	—	0.0028	0.0757	2.001
14	0.0641	1.628	0.0016	0.0666	0.0032	0.0682	2.524
15	0.0571	1.45	0.0015	0.0594	0.003	0.0609	3.181
16	0.0508	1.29	0.0014	0.0531	0.0029	0.0545	4.018
17	0.0453	1.151	0.0014	0.0475	0.0028	0.0488	5.054
18	0.0403	1.024	0.0013	0.0424	0.0026	0.0437	6.386
19	0.0359	0.912	0.0012	0.0379	0.0025	0.0391	8.046
20	0.032	0.813	0.0012	0.0339	0.0023	0.0351	10.13
21	0.0285	0.724	0.0011	0.0303	0.0022	0.0314	12.77
22	0.0253	0.643	0.0011	0.027	0.0021	0.0281	16.2
23	0.0226	0.574	0.001	0.0243	0.002	0.0253	20.3
24	0.0201	0.511	0.001	0.0217	0.0019	0.0227	25.67
25	0.0179	0.455	0.0009	0.0194	0.0018	0.0203	32.37
26	0.0159	0.404	0.0009	0.0173	0.0017	0.0182	41.02
27	0.0142	0.361	0.0008	0.0156	0.0016	0.0164	51.44
28	0.0126	0.32	0.0008	0.014	0.0016	0.0147	65.31
29	0.0113	0.287	0.0007	0.0126	0.0015	0.0133	81.21
30	0.01	0.254	0.0007	0.0112	0.0014	0.0119	103.7
31	0.0089	0.226	0.0006	0.01	0.0013	0.0108	130.9
32	0.008	0.203	0.0006	0.0091	0.0012	0.0098	162
33	0.0071	0.18	0.0005	0.0081	0.0011	0.0088	205.7
34	0.0063	0.16	0.0005	0.0072	0.001	0.0078	261.3
35	0.0056	0.142	0.0004	0.0064	0.0009	0.007	330.7
36	0.005	0.127	0.0004	0.0058	0.0008	0.0063	414.8
37	0.0045	0.114	0.0003	0.0052	0.0008	0.0057	512.1
38	0.004	0.102	0.0003	0.0047	0.0007	0.0051	648.2
39	0.0035	0.089	0.0002	0.0041	0.0006	0.0045	846.6
40	0.0031	0.079	0.0002	0.0037	0.0006	0.004	1079
41	0.0028	0.071	0.0002	0.0033	0.0005	0.0036	1323
42	0.0025	0.064	0.0002	0.003	0.0004	0.0032	1659
43	0.0022	0.056	0.0002	0.0026	0.0004	0.0029	2143
44	0.002	0.051	0.0001	0.0024	0.0004	0.0027	2593
45	0.00176	0.0447	0.0001	0.00205	0.0003	0.0023	3349
46	0.00157	0.0399	0.0001	0.00185	0.0003	0.0021	4208.628

線軸尺寸及重量 / 種類

Reel Catalogue / PT Type

線軸名稱 Reel Name	外徑 D(mm)		軸徑 d(mm)		內長 W(mm)	軸長 L(mm)	穴徑 h(mm)	線徑範圍 Size Range(mm)	捲線重量 Wire weight (kg)
	D1	D2	d1	d2					
PT-1	95	100	53	58	100	120	20	0.03~0.08	1.5±0.5
PT-2	102	112	60	67	150	166	20	0.05~0.12	2.0±0.6
PT-4	124	140	74	86	170	200	26	0.06~0.16	4.0±1.2
PT-10	160	180	96	110	200	230	30	0.08~0.30	10.0±8.0
PT-15	180	200	96	110	200	230	30	0.12~0.5	15.0±4.5
PT-20A	210	230	132	150	250	280	34	0.16~0.5	20.0±5.0
PT-25	215	230	110	130	250	280	30	0.2~0.8	28.0±5.0
PT-40	230	260	136	160	300	336	40	0.4~2.0	40.0±10.0
PT-60	270	300	150	175	350	400	45	0.6~2.6	60.0±15.0
PT-90	300	315	180	200	424	500	100	0.6~3.2	90.0±25.0
PT-200	375	400	215	240	530	630	100	1.0~3.2	200.0±50.0
PT-270	435	460	255	280	530	630	100	1.6~3.2	270.0±60.0



耐高溫有色漆包線 Heat Resistant Magnet Wire